

October 27, 2009 8:01:39 AM



Accept

**Setup Start**

Stop



Start Date: 27/10/2009 **Start Qty:** 6.00

**Cust Item ID:**

Required Date: 02/11/2009 Req'd Qty: 5.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date: 09/10-27

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

100	FLOW WATER JET	0.00	
Waterjet	Memo	0.00	
FLOW CNC Waterjet	1-Cut as per Dwg D3833 <input type="checkbox"/> Dwg Rev: <u>A</u> <input type="checkbox"/> Prog Rev: <u>A</u> <input type="checkbox"/> 2-Deburr if necessary		<u>189-10-28</u>
110	QC2- Inspect parts off machine FAI/FAIB	0.00	
QC	Memo	0.00	
Quality Control			<u>189-10-28</u>
120	QC8- Inspect parts - second check	0.00	
QC	Memo	0.00	
Quality Control			<u>189-10-28</u>

Work Order ID 53214

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Page 2

Item ID: D3833-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Mesh (Base End Face)

Start Date: 27/10/2009 Start Qty: 6.00



Cust Item ID:

Required Date: 02/11/2009 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Stop



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: *LWA*

0.00



Packaging

Memo

0.00

SAP 09-11-02

(6)

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/03

MF 09-11-02

Picklist Print

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Page 1

Work Order ID: 53214



Parent Item: D3833-1RevA



Parent Item Name: Mesh (Base End Face)

Start Date: 27/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Plt Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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M304EX0.75-16F

Purchased

No

100

sf

476.5700

13.6427



189-10-29

Expanded Metal Flat SS

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

476.5700065

110134

3.4

111630

5.85

111956

0.000017

112147

8.29428947

112311

28.9205

112707

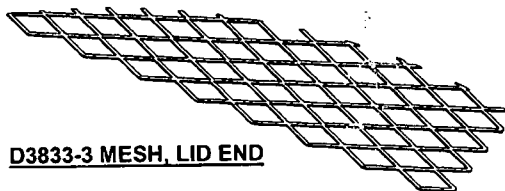
110.1052

112949

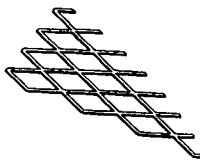
320

112707

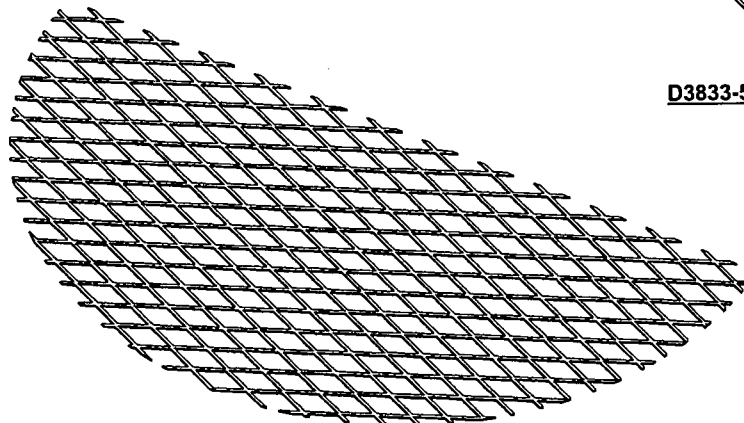
D3833-3 MESH, LID END



D3833-5 MESH, LID END



D3833-1 MESH, BASE END FACE



SHOP COPY
RETURNED
ENGINEER'S
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 53214

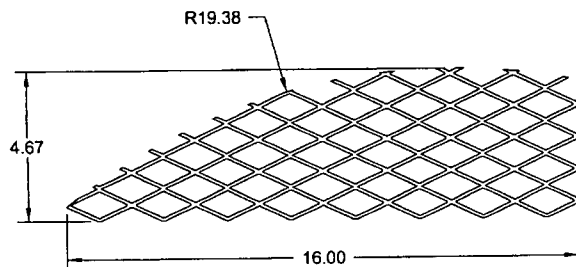
BT 09-10-27

RELEASED
08/10/16 MB

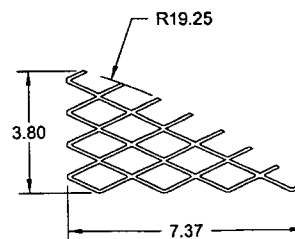
NOTES:

- MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- FINISH: NONE
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: N/A
- WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

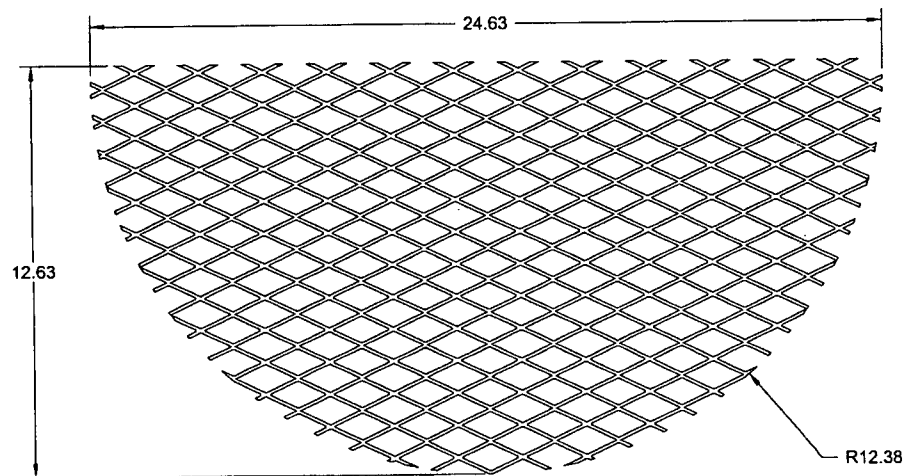
A	NEW ISSUE	MB	08.09.23	
REV.		DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
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MFG. APPR.			D3833	SHEET 1 OF
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D3833-3 MESH, LID END



D3833-5 MESH, LID END



D3833-1 MESH, BASE END FACE

SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 53214

RELEASED
28/11/18

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CHECKED		DRAWING NO. D3833	REV. A
MFG. APPR.		TITLE	SHEET 2 OF 2
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